

AMENDMENTS TO THE CLAIMS:

This listing of claims will replace all prior versions, and listings, of claims in the application:

1-33 (cancelled).

34 (previously presented). Crystalline moxifloxacin hydrochloride form A, characterized by an X-ray diffraction spectrum having the following principal peaks:

| Angle (2 θ) | D (Å) | Rel. Intens. (I/I ₀) |
|---------------------|---------|----------------------------------|
| 5.815 | 15.1858 | 49.8 |
| 7.220 | 12.2335 | 100.0 |
| 8.575 | 10.3032 | 86.1 |
| 10.335 | 8.5522 | 87.2 |
| 12.310 | 7.1842 | 19.4 |
| 13.200 | 6.7018 | 17.0 |
| 14.085 | 6.2826 | 16.3 |
| 14.535 | 6.0891 | 11.1 |
| 14.870 | 5.9527 | 20.6 |
| 15.185 | 5.8299 | 17.6 |
| 15.675 | 5.6487 | 1.9 |
| 16.620 | 5.3296 | 18.3 |
| 17.335 | 5.1114 | 60.1 |
| 17.850 | 4.9650 | 80.9 |
| 19.315 | 4.5916 | 53.7 |
| 19.760 | 4.4892 | 19.1 |
| 20.375 | 4.3551 | 2.5 |
| 21.640 | 4.1033 | 47.6 |
| 22.295 | 3.9842 | 12.7 |
| 23.160 | 3.8373 | 4.2 |
| 23.625 | 3.7628 | 1.9 |
| 24.705 | 3.6007 | 26.9 |
| 25.115 | 3.5428 | 17.6 |
| 25.815 | 3.4483 | 15.6 |
| 26.440 | 3.3682 | 39.4 |
| 27.365 | 3.2564 | 36.3 |
| 27.970 | 3.1874 | 17.8 |
| 28.360 | 3.1444 | 14.5 |

| | | |
|--------|--------|------|
| 29.015 | 3.0749 | 28.2 |
| 29.965 | 2.9795 | 13.9 |
| 30.545 | 2.9243 | 4.8 |
| 31.575 | 2.8312 | 5.9 |
| 32.270 | 2.7718 | 12.2 |
| 33.900 | 2.6421 | 6.4 |

35 (previously presented). Crystalline moxifloxacin hydrochloride form A, characterized by an X-ray diffraction spectrum as shown in Figure 1.

36 (previously presented). Crystalline moxifloxacin hydrochloride form A, characterized by a solid-state ^{13}C -NMR spectrum as shown in Figure 2.

37 (previously presented). Crystalline moxifloxacin hydrochloride form A, characterized by an IR spectrum as shown in Figure 3.

38 (canceled).

39 (currently amended). A method for the preparation of crystalline moxifloxacin hydrochloride form A_3 which comprises the steps of:

- suspending moxifloxacin hydrochloride in a solvent selected from alcohols and polyols or mixtures thereof, in which the resulting mixture has an overall water content of between 2.5% and 0.01% by weight,
- heating the mixture under reflux,
- cooling, and
- isolating the product.

40 (previously presented). A method according to claim 39 in which the moxifloxacin hydrochloride in step a) is in anhydrous or monohydrate crystalline form.

41 (previously presented). A method according to claim 40 in which the moxifloxacin hydrochloride is in an anhydrous form having a water content of less than 0.3%.

42 (currently amended). A method according to claim 39 in which the solvent is a C₁-C₆ alcohol or polyol, preferably ethanol or isopropanol.

43 (currently amended). A method according to claim 39 in which the solvent has a water content of between 1% and 0.01%, preferably between 0.3% and 0.01%, more preferably between 0.1% and 0.01%.

44 (previously presented). A method according to claim 39 in which the mixture is cooled to room temperature.

45 (currently amended). A method according to claim 39 in which the solvent is used in a ratio of between 50:1 and 2:1, preferably between 30:1 and 5:1, more preferably about 10:1, the ratio being expressed as ml of solvent per gram of moxifloxacin hydrochloride.

46 (currently amended). A method according to claim 39 in which the mixture is heated under reflux for at least 1 hour, preferably for about 4 hours.

47 (previously presented). A method for treating bacterial infections which comprises administering crystalline moxifloxacin hydrochloride form A according to claim 34 to a patient in need of such a treatment.

48 (previously presented). A method for treating bacterial infections which comprises administering crystalline moxifloxacin hydrochloride form A according to claim 35 to a patient in need of such a treatment.

49 (previously presented). A method for treating bacterial infections which comprises administering crystalline moxifloxacin hydrochloride form A according to claim 36 to a patient in need of such a treatment.

50 (previously presented). A method for treating bacterial infections which comprises administering crystalline moxifloxacin hydrochloride form A according to claim 37 to a patient in need of such a treatment.

51 (canceled).

52 (previously presented). Pharmaceutical compositions comprising crystalline moxifloxacin hydrochloride form A according to claim 34 and at least one pharmaceutically acceptable excipient.

53 (previously presented). Pharmaceutical compositions comprising crystalline moxifloxacin hydrochloride form A according to claim 35 and at least one pharmaceutically acceptable excipient.

54 (previously presented). Pharmaceutical compositions comprising crystalline moxifloxacin hydrochloride form A according to claim 36 and at least one pharmaceutically acceptable excipient.

55 (previously presented). Pharmaceutical compositions comprising crystalline moxifloxacin hydrochloride form A according to claim 37 and at least one pharmaceutically acceptable excipient.

56 (canceled).

57 (withdrawn). Moxifloxacin hydrochloride form B, characterized by an X-ray diffraction spectrum having the following principal peaks:

| Angle (2 θ) | D (Å) | Rel. Intens. (I/I ₀) |
|---------------------|---------|----------------------------------|
| 5.700 | 15.4919 | 24.0 |
| 7.200 | 12.2675 | 100.0 |
| 8.470 | 10.4307 | 18.9 |
| 8.820 | 10.0176 | 91.6 |
| 10.505 | 8.4142 | 44.0 |

| | | |
|--------|--------|------|
| 11.405 | 7.7522 | 14.6 |
| 12.220 | 7.2369 | 5.9 |
| 13.200 | 6.7018 | 16.2 |
| 13.925 | 6.3544 | 18.1 |
| 14.415 | 6.1395 | 26.6 |
| 14.740 | 6.0049 | 49.9 |
| 15.395 | 5.7508 | 4.9 |
| 16.600 | 5.3360 | 20.7 |
| 17.180 | 5.1571 | 13.7 |
| 17.705 | 5.0054 | 68.7 |
| 18.710 | 4.7387 | 13.7 |
| 19.105 | 4.6416 | 26.2 |
| 19.865 | 4.4657 | 11.8 |
| 20.155 | 4.4021 | 7.6 |
| 21.055 | 4.2159 | 2.4 |
| 21.545 | 4.1211 | 16.9 |
| 22.155 | 4.0090 | 17.3 |
| 22.690 | 3.9157 | 11.8 |
| 22.905 | 3.8794 | 10.5 |
| 24.610 | 3.6144 | 18.7 |
| 24.955 | 3.5652 | 10.0 |
| 25.385 | 3.5058 | 7.0 |
| 25.815 | 3.4483 | 14.5 |
| 26.195 | 3.3992 | 16.3 |
| 26.605 | 3.3477 | 18.4 |
| 26.960 | 3.3044 | 28.7 |
| 27.265 | 3.2681 | 37.0 |
| 28.045 | 3.1790 | 9.0 |
| 28.730 | 3.1047 | 22.2 |
| 29.110 | 3.0651 | 8.5 |
| 29.745 | 3.0011 | 9.6 |
| 30.170 | 2.9598 | 6.2 |
| 31.440 | 2.8430 | 4.1 |
| 31.795 | 2.8121 | 1.9 |
| 32.145 | 2.7823 | 3.1 |
| 32.410 | 2.7601 | 2.5 |
| 33.385 | 2.6817 | 1.8 |

58 (withdrawn). Moxifloxacin hydrochloride form B, characterized by an X-ray diffraction spectrum as shown in Figure 6.

59 (withdrawn). Moxifloxacin hydrochloride form B, characterized by an IR spectrum as shown in Figure 7.

60 (withdrawn). Moxifloxacin hydrochloride form B, characterized by a DSC graph as shown in Figure 8.

61 (withdrawn). A method for the preparation of moxifloxacin hydrochloride form B, which comprises the steps of :

a) suspending moxifloxacin hydrochloride in a solvent selected from alcohols and polyols or mixtures thereof, in which the resulting mixture has an overall water content of between 2.5% and 0.01% by weight,

b) heating the mixture under reflux,

c) cooling,

d) isolating the product,

e) reslurrying at reflux the solid in a solvent selected from alcohols and polyols or mixtures thereof, in which the resulting mixture has an overall water content of between 2.5% and 0.01% by weight and

f) isolating the product.

62 (withdrawn). A method according to claim 61 in which the moxifloxacin hydrochloride in step a) is in anhydrous or monohydrate crystalline form.

63 (withdrawn). A method according to claim 62 in which the moxifloxacin hydrochloride is in an anhydrous form having a water content of less than 0.3%.

64 (withdrawn). A method according to claim 61 in which the solvent of steps a) and e) is a C₁-C₆ alcohol or polyol, preferably ethanol or isopropanol.

65 (withdrawn). A method according to claim 61 in which the solvent of steps a) and e) has a water content of between 1% and 0.01%, preferably between 0.3% and 0.01%, more preferably between 0.1% and 0.01%.

66 (withdrawn). A method according to claim 61 in which the mixture is cooled to room temperature.

67 (withdrawn). A method according to claim 61 in which the solvent is used in a ratio of between 50:1 and 2:1, preferably between 30:1 and 5:1, more preferably about 10:1, the ratio being expressed as ml of solvent per gram of moxifloxacin hydrochloride.

68 (withdrawn). A method according to claim 61 in which step e) is performed by heating the mixture under reflux for 1 to 4 hours, preferably for about 2 hours.

69 (withdrawn). A method for treating bacterial infections, which comprises administering moxifloxacin hydrochloride form B according to claim 57 to a patient in need of such a treatment.

70 (withdrawn). A method for treating bacterial infections, which comprises administering moxifloxacin hydrochloride form B according to claim 58 to a patient in need of such a treatment.

71 (withdrawn). A method for treating bacterial infections, which comprises administering moxifloxacin hydrochloride form B according to claim 59 to a patient in need of such a treatment.

72 (withdrawn). A method for treating bacterial infections, which comprises administering moxifloxacin hydrochloride form B according to claim 60 to a patient in need of such a treatment.

73 (withdrawn). Pharmaceutical compositions comprising moxifloxacin hydrochloride form B according to claim 57 and at least one pharmaceutically acceptable excipient.

74 (withdrawn). Pharmaceutical compositions comprising moxifloxacin hydrochloride form B according to claim 58 and at least one pharmaceutically acceptable excipient.

75 (withdrawn). Pharmaceutical compositions comprising moxifloxacin hydrochloride form B according to claim 59 and at least one pharmaceutically acceptable excipient.

76 (withdrawn). Pharmaceutically compositions comprising moxifloxacin hydrochloride form B according to claim 60 and at least one pharmaceutically acceptable excipient.

77 (previously presented). Crystalline moxifloxacin hydrochloride form A according to claim 34 in the form of a tablet.

78 (previously presented). Crystalline moxifloxacin hydrochloride form A according to claim 35 in the form of a tablet.

79 (previously presented). Crystalline moxifloxacin hydrochloride form A according to claim 36 in the form of a tablet.

80 (previously presented). Crystalline moxifloxacin hydrochloride form A according to claim 37 in the form of a tablet.

81 (previously presented). A method according to claim 47 wherein the crystalline moxifloxacin hydrochloride form A is in the form of a tablet.

82 (previously presented). A method according to claim 48 wherein the crystalline moxifloxacin hydrochloride form A is in the form of a tablet.

83 (previously presented). A method according to claim 49 wherein the crystalline moxifloxacin hydrochloride form A is in the form of a tablet.

84 (previously presented). A method according to claim 50 wherein the crystalline moxifloxacin hydrochloride form A is in the form of a tablet.

85 (previously presented). A pharmaceutical composition according to claim 52 which is in the form of a tablet.

86 (previously presented). A pharmaceutical composition according to claim 53 which is in the form of a tablet.

87 (previously presented). A pharmaceutical composition according to claim 54 which is in the form of a tablet.

88 (previously presented). A pharmaceutical composition according to claim 55 which is in the form of a tablet.

89 (new). A method according to claim 42 in which the solvent is ethanol or isopropanol.

90 (new). A method according to claim 43 in which the solvent has a water content of between 0.3% and 0.01%.

91 (new). A method according to claim 90 in which the solvent has a water content of between 0.1% and 0.01%.

92 (new). A method according to claim 45 in which the solvent is used in a ratio of between 30:1 and 5:1.

93 (new). A method according to claim 92 in which the solvent is used in a ratio of about 10:1.

94 (new). A method according to claim 46 in which the mixture is heated under reflux for about 4 hours.